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## **SECTION 1: Identification of the substance/mixture and of the company/undertaking**

### *1.1. Product identifier*

**Trade name** 4043 Aluminum Welding and Metallizing Wire

### *1.2. Relevant identified uses of the substance or mixture and uses advised against*

**Product type** This product is a continuous solid metal wire.

**Use** Arc Welding

### *1.3. Details of the supplier of the safety data sheet*

**SDS created by** Jeffrey Freiburger

**Supplier** AlcoTec Wire Corporation

**Street address** 2750 Aero Park Drive  
MI 49686-9263 Traverse City  
USA

**Telephone** 1-800-228-0750

**Web site** <http://www.alcotec.com>

**Email** [alcotec@alcotec.com](mailto:alcotec@alcotec.com)

### *1.4. Emergency telephone number*

**Emergency phone number** (717)637-8911 or (800)424-9300

**Available outside office hours** No

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## **SECTION 2: Hazards identification**

### *2.1. Classification of the substance or mixture*

**Description** In the form these substances are present in this product they do not contribute to a hazard classification of the product. The product is not classified

### *2.2. Label elements*

The product do not require labeling

### *2.3. Other hazards*

When this product is used in a welding process, the most important hazards are welding fumes, heat, radiation and electric shock. Avoid exposure to brazing and welding fumes, radiation, spatter, electric shock, heated materials and dust. Overexposure to cutting, scarfing and welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes.

Overexposure to cutting, scarfing and welding fumes may affect pulmonary function. Persons with a pacemaker should not go near welding or cutting operations until they have consulted their doctor and obtained information from the manufacturer of the device.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

<i>Chemical name</i>	<i>CAS No. EC No. REACH No.</i>	<i>Concentration</i>	<i>Classification</i>	<i>H-phrase</i>
Aluminum	7429-90-5 231-072-3 -	>99%	-	-
Silicon	7440-21-3 231-130-8 -	4,5 - 6%	-	-
Iron	7439-89-6 231-096-4 01-2119462838 - 24	<0,8%	-	-
Copper	7440-50-8 231-159-6 01-2119480154 - 42	<0,3%	-	-
Titanium	7440-32-6 231-142-3 -	<0,2%	-	-
Zinc	7440-66-6 - -	<0,1%	-	-
magnesium powder (pyrophoric)	7439-95-4 231-104-6 -	<0,05%	-	-
Manganese	7439-96-5 231-105-1 01-2119449803 - 34	<0,05%	-	-

**Substance additional information** Ingredients not listed shall not exceed 0.05% by weight individually, Total combination of ingredients not listed shall not exceed 0.15% by weight. Beryllium shall not exceed 0.0003% by weight.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

No first aid measures should be required for this product as shipped. **ELECTRIC SHOCK** can kill. Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. If not breathing, begin artificial respiration, preferably mouth-to-mouth. If no detectable pulse, begin Cardio Pulmonary Resuscitation (CPR).

**Inhalation** If breathing has stopped, perform artificial respiration and obtain medical assistance immediately! If breathing is difficult, provide fresh air and call physician.

**Skin contact** For skin burns from arc radiation, promptly flush with cold water. Get medical attention for burns or irritations that persist. To remove dust or particles wash with mild soap and water.

**Eye contact** For radiation burns due to arc flash, see physician. To remove dusts or fumes flush with water for at least fifteen minutes. If irritation persists, obtain medical assistance.

**Ingestion** According to experience not expected.

### 4.2. Most important symptoms and effects, both acute and delayed

No first aid measures should be required for this product as shipped.

**Inhalation**

Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes. Chronic overexposure to welding fumes may affect pulmonary function.

**Skin contact**

ARC RAYS and SPARKS can injure eyes and burn skin.

**Eye contact**

ARC RAYS and SPARKS can injure eyes and burn skin.

**Ingestion**

According to experience not expected.

### 4.3. Indication of any immediate medical attention and special treatment needed

Not applicable

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Not applicable

### 5.2. Special hazards arising from the substance or mixture

No specific recommendations for welding consumables. Welding arcs and sparks can ignite combustible and flammable materials. Use the extinguishing media recommended for the burning materials and fire situation.

**5.3. Advice for firefighters**

**Special protective equipment for fire-fighters**      Wear self-contained breathing apparatus as fumes or vapors may be harmful.

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**SECTION 6:Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions: refer to section 8.

**6.2. Environmental precautions**

Refer to Section 13.

**6.3. Methods and material for containment and cleaning up**

Solid objects may be picked up and placed into a container. Liquids or pastes should be scooped up and placed into a container. Wear proper protective equipment while handling these materials. Do not discard as refuse.

**6.4. Reference to other sections**

Refer to Section 8 and Section 13.

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**SECTION 7:Handling and storage**

**7.1. Precautions for safe handling**

**Preventive handling precautions**      Handle with care to avoid stings and cuts. Wear gloves when handling welding consumables. Avoid exposure to dust. Do not ingest. Some individuals can develop an allergic reaction to certain materials. Retain all warning and identity labels.

**7.2. Conditions for safe storage, including any incompatibilities**

Keep separate from chemical substances like acids and strong bases, which could cause chemical reactions.

**7.3. Specific end use(s)**

Arc Welding

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Exposure limits** Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. The following limits can be used as guidance. Unless noted, all values are for 8 hour time weighted averages (TWA). For information about welding fume analysis refer to Section 10.

**National occupational exposure limits**

CAS No.	EC No.	Exposure Limit Values ppm / mg/m <sup>3</sup>	Short term exposure limit ppm / mg/m <sup>3</sup>	Ceiling Limit Value ppm / mg/m <sup>3</sup>	Country
Please Reference Appendix to Section 8.1 National Exposure Limits at end of document.					

**8.2. Exposure controls**

Not applicable

**Other**

Avoid exposure to brazing and welding fumes, radiation, spatter, electric shock, heated materials and dust. Train welders to avoid contact with live electrical parts and insulate conductive parts.

**Ventilation** Use respirator or air supplied respirator when welding or brazing in a confined space, or where local exhaust or ventilation is not sufficient to keep exposure values within safe limits. Use special care when welding painted or coated steels since hazardous substances from the coating may be emitted. Ensure sufficient ventilation, local exhaust, or both, to keep welding fumes and gases from breathing zone and general area.

**Personal protective equipment**

Wear hand, head, eyes, ear and body protection like welders gloves, helmet or face shield with filter lens, safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Silver grey
<b>Appearance, colour</b>	Not applicable
<b>Appearance, physical state</b>	Not applicable
<b>Auto-ignition temperature</b>	Not applicable
<b>Decomposition temperature</b>	Not applicable
<b>Evaporation rate</b>	Not applicable
<b>Explosive properties</b>	Not applicable
<b>Flammability (solid, gas)</b>	Not applicable
<b>Flash point</b>	Not applicable
<b>Initial boiling point and boiling range</b>	Not applicable
<b>Melting point / freezing point</b>	970 - 1515 °F
<b>Odour</b>	None
<b>Odour treshold</b>	Not applicable
<b>Oxidising properties</b>	Not applicable
<b>Partition coefficient: n -octanol / water</b>	Not applicable
<b>pH value</b>	Not applicable
<b>Relative density</b>	0.1 lb/in <sup>3</sup>
<b>Solubility</b>	Not applicable
<b>Solubility in water</b>	None
<b>Upper / lower flammability or explosive limits</b>	Not applicable
<b>Vapour density</b>	Not applicable
<b>Vapour pressure</b>	Not applicable
<b>Viscosity</b>	Not applicable

### 9.2. Other information

Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity** The product is non-reactive under normal conditions of use, storage, and transport.

### 10.2. Chemical stability

**Chemical stability** Stable at normal conditions

### 10.3. Possibility of hazardous reactions

Not applicable

### 10.4. Conditions to avoid

**Conditions to avoid** Incompatible with strong acids and oxidizing agents. This product is only intended for normal welding purposes.

### 10.5. Incompatible materials

**Incompatible materials** Incompatible with strong acids and oxidizing agents.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** When this product is used in a welding process, hazardous decomposition products would include those from the volatilization, reaction or oxidation of the materials listed in Section 3 and those from the base metal and coating. *Other*

Refer to applicable national exposure limits for fume compounds, including those exposure limits for fume compounds found in Section 8.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

**Information on toxicological effects** Inhalation of welding fumes and gases can be dangerous to your health. Classification of welding fumes is difficult because of varying base materials, coatings, air contamination and processes. The International Agency for Research on Cancer has classified welding fumes as possibly carcinogenic to humans (Group 2B).

**acute toxicity** Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes.

**skin corrosion/irritation** Not applicable

**serious eye damage/irritation**

**respiratory or skin sensitisation** Not applicable

**germ cell mutagenicity** Not applicable

**carcinogenicity** Not applicable

**reproductive toxicity** Not applicable

**STOT-single exposure** Not applicable

**STOT-repeated exposure** Not applicable

**aspiration hazard**

*Other*

**Long term effect** Chronic toxicity: Overexposure to welding fumes may affect pulmonary function.

**SECTION 12: Ecological information**

*12.1. Toxicity*

**Toxicity** Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

*12.2. Persistence and degradability*

Not applicable

*12.3. Bioaccumulative potential*

Not applicable

*12.4. Mobility in soil*

Not applicable

*12.5. Results of PBT and vPvB assessment*

Not applicable

*12.6. Other adverse effects*

Not applicable



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## **SECTION 13: Disposal considerations**

### *13.1. Waste treatment methods*

#### **Disposal considerations**

Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal and local regulations. Use recycling procedures if available. Residues from welding consumables and processes could degrade and accumulate in soils and groundwater.

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## **SECTION 14: Transport information**

### *14.1. UN number*

Not applicable

### *14.2. UN proper shipping name*

Not applicable

### *14.3. Transport hazard class(es)*

Not applicable

### *14.4. Packing group*

Not applicable

### *14.5. Environmental hazards*

Not applicable

### *14.6. Special precautions for user*

Not applicable

### *14.7. Transport in bulk according to Annex II of Marpol and the IBC Code*

Not applicable

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## **SECTION 15: Regulatory information**

### *15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture*

Not applicable

### *15.2. Chemical safety assessment*

Not applicable

*Other*

Canada: WHMIS classification: Class D; Division 2, Subdivision A - Canadian Environmental Protection Act (CEPA): All constituents of these products are on the Domestic Substance List (DSL). USA EPA Toxic Substance Control Act: All constituents of these products are on the TSCA inventory list or are excluded from listing. This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.) Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to your Local Emergency Planning Committee. SDS Developed in accordance with EU Regulation (EC) No. 1907/2006 (REACH).

## SECTION 16: Other information

This Safety Data Sheet has been revised due to modifications to Sections 1-16.

### Changes to previous revision

American National Standard Z49.1 "Safety in Welding and Cutting", ANSI/AWS F1.5 "Methods for Sampling and Analyzing Gases from Welding and Allied Processes", Refer to ESAB "Welding and Cutting - Risks and Measures", F52-529 "Precautions and Safe Practices for Electric Welding and Cutting" and F2035 "Precautions and Safe Practices for Gas Welding, Cutting and Heating" available from ESAB, and to: [www.esab.com](http://www.esab.com)

### References to key literature and data sources

### Other

#### Manufacturer's notes

ESAB requests the users of this product to study this Safety Data Sheet (SDS) and become aware of product hazards and safety information. To promote safe use of this product a user should: -notify its employees, agents and contractors of the information on this SDS and any product hazards/safety information. -furnish this same information to each of its customers for this product. -request such customers to notify employees and customers for the same product hazards and safety information. The information herein is given in good faith and based on technical data that ESAB believes to be reliable. Since the conditions of use is outside our control, we assume no liability in connection with any use of this information and no warranty, expressed or implied is given. Contact ESAB for more information.